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quality control, after sales service and appropriate training. Self-independent Controller CENTUM VP's FCSs are designed to work without HIS. The fundamental controls can be done only by the FCSs, and all the process data, control logic, and procedures are contained in the controllers. HIS works only as a monitor screen under the normal ...

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welding process, the reader should consider whether heat is produced by the process and, if so, the manner in which it is produced. The means by which sufficient protection against oxidation is provided by the process should then be identified. The selection of an appropriate joining and cutting process for a given task involves a number of ...